

ROUNDTRACER EXTREME SERIES 211 — CNC Roundness/Cylindricity Measuring System

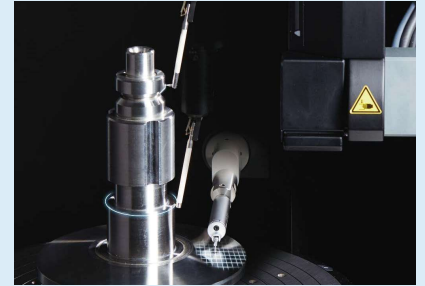


SPECIFICATIONS

Model No.			RTX-0605-A
Turntable	Rotational accuracy (JIS B 7451:1997)	Radial direction	$(0.02 + 3.5H/10000) \mu\text{m}$ H: Probing height (mm)
		Axial direction	$(0.02 + 3.5R/10000) \mu\text{m}$ R: Measuring radius (mm)
	Maximum loading mass		60 kg
	Maximum probing diameter		$\varnothing 680 \text{ mm}$
Vertical movement (Z-axis column unit)	Travel range		550 mm
X axis	Travel range		197 mm (-33 mm to 164 mm from the rotation center)*
Detectors	Measuring range		$\pm 400 \mu\text{m} / \pm 40 \mu\text{m} / \pm 3.6 \mu\text{m}$

* Value when the measuring system is mounted with a roundness detector and a standard stylus, and is in the outside diameter measuring position with the stylus at 0°.

- ROUNDTRACER EXTREME models are triple-role CNC profile measuring systems that integrate the roundness and cylindricity measuring capabilities of our ROUNDTTEST models and the contour and surface roughness measuring capabilities of our hybrid, dual-role FORMTRACER models to measure surface roughness, contour, roundness, and cylindricity.



- Measurement repeatability is improved as a result of the newly developed centring mechanism and optimized slider structure.
- A detector holder with motorized sliding function enables continuous inside and upper surface measurement of thick workpieces.



- Measurement throughput is improved as a result of the increased drive speeds of each axis and the addition of new functions and technologies.
- The incredibly high throughput is the result of reduced positioning time by CNC control, a highly rigid centring table, reduced waiting time until measurement start, and best-in-class drive speeds.



Refer to the ROUNDTRACER EXTREME Brochure (E15032) for more details.