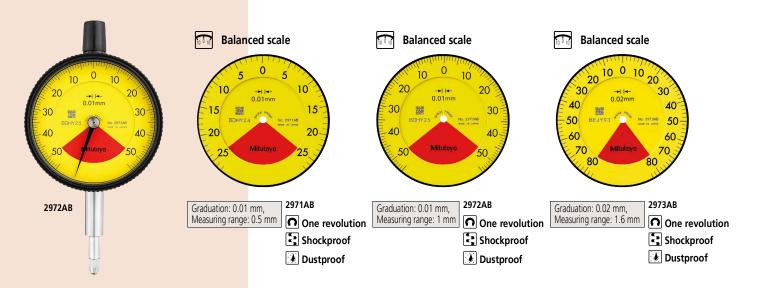
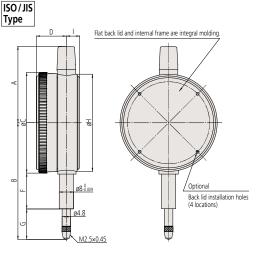
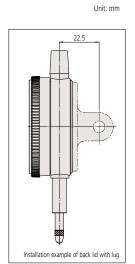


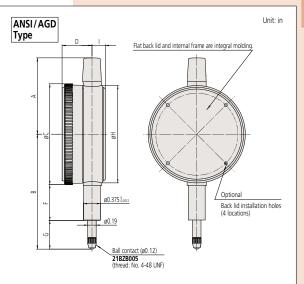
SERIES 2 — Standard One Revolution Type for Error-free Reading, Lightweight Type

- This series has been developed to eliminate the possibility of reading errors due to miscounting multiple revolutions.
- Mitutoyo's unique shock-proof mechanism is incorporated, providing improved resistance to shock due to sudden spindle retraction caused by impact.
- The stem and spindle are made of high-strength quench-hardened stainless steel suitable for heavy-duty use.
- A carbide contact point is used.
- Application of an anti-reflective and hard surface coating improves scale visibility along with scratch and chemical resistance.
- Lightweight type (70 g).
- The dead zone in red indicates "accuracy not guaranteed".









Note 1: When installing an optional back (refer to page F-61 for details) 4 retaining screws must also be obtained (**546666**: Self-tapping screw only for plastic). Do not apply a tightening torque of more than 20 N-cm in order to avoid stripping the screw threads.

Note 2: An optional lifting lever, release or bezel clamp cannot be installed.

Metric

| Order No. | А | В | С | D | F | G | Н | I | Mass (g) |
|-----------|------|------|----|------|------|------|----|-----|----------|
| 2971AB | 43.2 | 65.6 | 57 | 16.9 | 20.3 | 16.8 | 55 | 7.6 | |
| 2972AB | 43.2 | 66 | 57 | 16.9 | 20.3 | 17.2 | 55 | 7.6 | 70 |
| 2973AB | 43.2 | 66.3 | 57 | 16.9 | 20.3 | 17.5 | 55 | 7.6 | |

| Inch | ı | | | | | | | | |
|-----------|------|------|------|------|------|------|------|------|----------|
| Order No. | А | В | С | D | F | G | Н | - 1 | Mass (g) |
| 2976AB | 1.70 | 2.55 | 2.24 | 0.67 | 0.80 | 0.63 | 2.17 | 0.30 | |
| 2977AB | 1.70 | 2.56 | 2.24 | 0.67 | 0.80 | 0.64 | 2.17 | 0.30 | 70 |
| 2978AB | 1.70 | 2.57 | 2.24 | 0.67 | 0.80 | 0.65 | 2.17 | 0.30 | |

Note: Refer to pages F-57 to F-60 for details of contact points.

FEATURES

| | Metric | | ı | | | |
|---|--------|-----------|---------|---|----------|---|
| ľ | Orde | r No. | | | G | |
| | w/lug | Flat-back | 10 0 10 | | 6 | |
| | _ | 2971AB | ~ | ~ | ~ | ~ |
| | _ | 2972AB | 1 | 1 | ~ | ~ |
| | _ | 2973AB | ~ | ~ | ~ | ~ |

SPECIFICATIONS

| | Metric | | | | | | | | | | | ISO/JIS type |
|---|--------|-----------|-----------------|------------------|------------------|---------|-------|----------------------------------|--------------|-----------------|------------------------|--------------|
| ĺ | Orde | Order No. | | Range Max | | | | mum permissible error (MPE) (μm) | | | | Manusina |
| | w/lug | Flat-back | Graduation (mm) | (mm) (range/rev) | Indication error | | | | Repeat- | Dial reading | Measuring force (N) | |
| | w/lug | Tiat-back | (111111) | | 1/10 Rev | 1/2 Rev | 1 Rev | Measuring range | i iyateresis | ability | reading | TOTCE (IV) |
| ĺ | 1 | 2971AB | 0.01 | 0.5 (0.7) | 5 | _ | _ | 8 | 3 | 3 | 25-0-25 | 1.4 or less |
| | _ | 2972AB | 0.01 | 1 (1.4) | 5 | _ | _ | 8 | 3 | 3 | 50-0-50 | 1.4 or less |
| ĺ | _ | 2973AB | 0.02 | 1.6 (2) | 8 | _ | _ | 16 | 6 | 5 | 80-0-80 | 1.4 or less |

Note: Completed products inspection is performed in the vertical orientation (contact point downward) and the stated accuracy is guaranteed.

| Inch | | | | | | |
|-------|-----------|----------|---|----------|----------------|--|
| Orde | r No. | | | (| [: <u>X</u> :] | |
| w/lug | Flat-back | 10 ° 10 | | S | [. . | |
| _ | 2976AB | ~ | ~ | ~ | ~ | |
| _ | 2977AB | 1 | 1 | 1 | ~ | |
| _ | 2978AB | ' | ~ | ~ | ~ | |

| Inch | | ı | | | | | L AI | vsi/ AGD type |
|-----------|-----------|------------|------------------|----------------------------|---------|--------------|---------|---------------|
| Order No. | | Graduation | Range | Accuracy (in) | | Repeat- | Dial | Measuring |
| w/lug | Flat-back | (in) | (range/rev) (in) | First 1 Rev/2.5 Rev/10 Rev | Retrace | ability (in) | reading | force (N) |
| _ | 2976AB | 0.0005 | 0.02 (0.028) | ±0.0005/—/— | 0.00016 | ±0.0001 | 10-0-10 | 1.4 or less |
| _ | 2977AB | 0.0005 | 0.04 (0.055) | ±0.0005/—/— | 0.00016 | ±0.0001 | 20-0-20 | 1.4 or less |
| _ | 2978AB | 0.001 | 0.06 (0.079) | ±0.001/—/— | 0.0002 | ±0.0002 | 30-0-30 | 1.4 or less |

Note: Completed products inspection is performed in the vertical orientation (contact point downward) and the stated accuracy is guaranteed.

> **Optional Accessory** • Limit hand (2 pcs.): 21AZB195



